



Product Bulletin

Better Chemistry. **Better Business.**

Vanishing Oil SD

Product Code: 2500001
Revised Date: 05/08/2006

Vanishing Oil SD

Hubbard-hall's **Vanishing Oil SD** is a non-chlorinated lubricant that may be used for stamping, blanking, slitting and for some shallow drawing operations. **Vanishing Oil SD** may be used on low carbon steels, non-ferrous metals and clad surfaces.

Vanishing Oil SD removes itself from the formed parts, thereby eliminating the subsequent cleaning and the disposal steps and costs.

After the forming operations, the processed parts will be completely dry and ready for subsequent operations.

ADVANTAGES OF VANISHING OIL SD

- * low odor
- * contains no sulfur, chlorine, or chlorinated compounds
- * fast evaporating
- * low viscosity; lubricant flows freely in dispenser lines
- * non-staining; leaves metal surface clean
- * keeps dies clean; will not build up on dies
- * safe on pre-coated stock

OPERATING CONDITIONS

- * Concentration: **Vanishing Oil SD** is used as received.
- * **Vanishing Oil SD** may be applied using any of the standard procedures for stamping, blanking, etc.
- * The area of operation should be sufficiently ventilated to allow a continuous flow of air.

WASTE DISPOSAL

Assure conformity with applicable governmental regulations. Continue to observe precautions for volatile, combustible vapors from absorbed material.



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WARRANTY

THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.