



Product Bulletin

Better Chemistry. **Better Business.**

Stripol™ TL-15

Product Code: 2701004
Revised Date: 07/13/2006

Stripol™ TL-15

Stripol™ TL-15 is a liquid, acidic, non-peroxide product developed to strip solder or other lead-tin alloys from copper surfaces either in an immersion or spray operation.

Stripol™ TL-15 replaces the unstable and somewhat hazardous solder strippers that are based on hydrogen peroxide or ferric nitrate. Please note, however, that **Stripol™ TL-15** has a shelf life of three months from date of manufacture.

OPERATING CONDITIONS

Concentration:	Use as received at full strength
Temperature range:	70° to 90°F (21° to 32°C)
Time:	5 to 15 minutes
Equipment:	<i>Do not use fiberglass equipment</i> Tanks may be constructed of polypropylene, polyethylene, rubber or koroseal lined
Rack and baskets:	Plastisol covered steel; brass or copper Note: Stripol™ TL-15 has a minimal effect on copper.
Ventilation:	Desirable
Agitation:	Desirable, solution or work agitation will decrease stripping time.

CONTROL

The oxidizer in this product will be slowly depleted. When stripping speed has dropped to 25 to 35% of the initial rate - make up a new solution.



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CAUTION

Stripol™ TL-15 is an acidic, corrosive solution. Avoid skin, eye and oral contact. Wear protective clothing, gloves and goggles when handling the product. Flush exposed areas immediately with clean, cold water. Contact a doctor immediately in case of injury.

WASTE DISPOSAL

Neutralize the spent **Stripol™ TL-15** solution with a caustic soda solution to a pH between 7 to 9 to precipitate the solder. Filter or decant the solution. The metallic sludge must be hauled away by an approved carrier. The alternative is to have the spent solution taken away.

WARRANTY

THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.