

Wax Coat 2400

FASTENER & SURFACE COATING

Wax Coat 2400 is a water based, wax emulsion and dry film lubricant. Wax Coat 2400 provides a durable coating over the metal to provide torque tension properties and lubrication. Ideal for use on overplated metal, fasteners, springs and stampings.

Safe on ferrous and non-ferrous metals of Aluminum & Zinc.

Designed to meet the performance specifications of: Ford WSA-M9G20B and Chrysler WS 4592. Resist Strip 1015 completely removes the alkaline soluble screen-printing inks by dissolving them in the resist stripping solution.

Features and Benefits

- Enhance surface properties where wax finishes are preferred.
- Easily applied by simple dipping.

Typical processing

Dilute 2400 wax coat to desired solids level. typical coating on fasteners would be (15 - 50 % in water.)

It is preferred that very clean water such as softened, D.i. , R.O. or very pure city municipal water be used. High solids well water with calcium and iron can cause short bath life.

Use clean pre-rinse water if following a coating bath. dry parts by draining, spin dry or forced heated air.

Waste Disposal:

- Biodegradable
- Non-hazard
- Contain large spills with floor dry

Safety Considerations

Steel, Stainless or Poly

Specifications

PH	9.4
Prod._Type	Liquid
Spec.Grav	1.003
LBS./GAL	8.37
Foam, 0=low 9=high	0
Shelf-Life Years	10 Years
Freeze Information	Protect From Freezing

Packaging

Container Type	Drum
Net Units	460
Tare Wt.	25
Gross Wt.	485
Dot Name	Not Regulated by D.O. T
Dot Hazard	Not Regulated
Tariff ID	

Use Parameters

Concentration Range	15-50% As Determined
Temperature Range	Ambient -135 F. time
Range	Simple Dip and Drian Agitation: Mild

Other Info

It is important that the OSHA DATA, "Material Safety Data Sheet", be carefully read and reviewed with the users of this product. OSHA data is required to be posted in the work area by law.

WARRANTY: THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.



563 South Leonard Street, Waterbury, CT 06708 • HubbardHall.com • 800-648-3412

Product Bulletin

Product Name: Wax Coat 2400

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Our People. Your Problem Solvers.

For more information on this process,
please call us at 203.756.5521 or email: techservice@hubbardhall.com

Hubbard-Hall holds certifications for **ISO 9001:2015**, Responsible Distribution, as accredited by the **ACD** (Alliance for Chemical Distributors) and as a **Women-Owned Small Business**, as well as maintaining an association with **Omni-Chem**¹³⁶.