

# Activator 325 Iron Powder 25# Pails

## *Toner Activator Catalyst*

Iron Activator for process solutions requiring the addition of free Ferrous Iron that does not contain other salts of sulfate or chloride. Seed make up for Manganese or Zinc Phosphate solutions as free iron metal.

Fast-acting, Concentrated, ideal for Manganese and Zinc Phosphate Iron Control.

Provides a consistent level of Iron for solution start up. Reduces coating weight variances associated with new phosphate systems.

## Features & Benefits

### Physical Data

pH	n/a
Product Type	powder
Spec. Gravity	0.00
lbs./gal.	0.00
Foam, 0 = Low, 9 = High	0
Shelf-Life Years	10 years
Freeze Information	Not damaged by freezing.

### Typical Processing

1. For use in start-up of manganese phosphate baths.
2. Typical 1/2-2oz/gal.
3. Add prior to bringing the phosphate solution up to temperature.

### Packaging

Container Type	Pail
Net Units	50
Tare Wt.	3 lb.
Gross Wt.	53
DOT_Name	Not regulated.

## Product Bulletin

Product Name: Activator 325 Iron Powder 25# Pails  
 Product Code: 2202944  
 Revision Date: May 5, 2025

DOT Hazard	Not regulated.
Tarriff ID	7201.10.00

## Use Parameters

Concentration Range	½-2oz/gal
Temperature Range	n/a
Time Range	n/a
Agitation	n/a

## Waste Disposal

Contain and dispose in accordance with local rules.

## Holding Tank Materials of Construction

Steel, stainless, or poly.

## Other Information

It is important that the OSHA DATA, "Material Safety Data Sheet" be carefully read and reviewed with the users of this product. OSHA data is required to be posted in the work area by law.

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For more information on this process,  
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