

# Aquamill ST 2

Aquamill ST 2 is a general-purpose non-phosphate based detergent burnishing compound for use on steel, stainless steel, brass, and copper alloys. It may be used in vibratory finishing mills with various media, steel, stainless steel, ceramic, and plastic. Aquamill ST 2 is also effective when used in part on part burnishing applications in vibratory mills, tubs, or oblique barrels.

## Features & Benefits

Very effective at removing black phase in accelerated mass finishing operations	Leaves a short-term corrosion protective film on parts
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## Operating Conditions

Concentration	2% – 5%
Flow rates in open bowl applications	0.5 – 1.0 Gal/hr./ft <sup>3</sup>
Time	30 – 60 min

## Equipment

Oblique barrels	Steel, stainless steel, or plastic lined vibratory mills
Media	Ceramic, Steel, stainless steel, plastic

## Caution

Although Aquamill ST 2 is neutral it should be handled with care. People working with this material should wear safety glasses, protective shoes, and gloves. They should read and thoroughly understand the Safety Data Sheet for Aquamill ST 2 prior to handling or working with it.



563 South Leonard Street, Waterbury, CT 06708 • HubbardHall.com • 800-648-3412

## Product Bulletin

Product Name: Aquamill ST 2

Product Code: 2103043

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**WARRANTY:** THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.

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For more information on this process,  
please call us at 203.756.5521 or email: [techservice@hubbardhall.com](mailto:techservice@hubbardhall.com)

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