



DYNA SOAK RP-11-L

HEAVY DUTY SOAK STEEL CLEANER + RP

RP-11 - L is an equivalent product to #100-L but also offers flash rust protection to unrinsed parts. It is a heavy-duty soak tank cleaner for use in metal finishing operations processing steel and stainless steel. For use on steel and stainless steel. Strips light rust, oxides, phosphate coatings and drawing lubes. Superior on nasty oils

RP-11 - L attacks difficult lubricants, greases, oils, light rust, light scale and oxides. Easily splits oils for extended solutions life and oil recovery.

Features & Benefits

- High Solids Liquid, Non Phosphated and biodegradable.
- Low Use Cost, Highly Efficient Soak Cleaning
- Providing efficient surface cleaning at low cost.
- Film free rinsing with excellent “anti-redeposition” properties.
- Ease of control by simple titration. Easy to automatic feed.
- Formulated to provide extended use and operating procedures to eliminate costly dumping.

Physical Data

pH	13
Product Type	Liquid
Spec. Gravity	1.35
Lbs./gal.	11.26
Foam (0=Low; 9=High)	9
Shelf Life	10 years
Freeze Information	Protect from freezing

Typical Processing

1. Soak clean: 6-12%, 160-190 deg. F., (1-5 rpm rotation in barrels), 3-8 minutes typical.
2. Rinse
3. Continue Process



Packaging

Container Type	Poly
Net Units	620
Tare Wt.	25
Gross Wt.	645
DOT_Name	UN 1824, Sodium Hydroxide Solution, 8, PG II
DOT Hazard	Corrosive
Tariff ID	2815.12.00

Use Parameters

Concentration Range	4-12% by volume
Temperature Range	150-200 deg. F.
Time Range	2-12 minutes
Agitation	Rotation or mechanical.

Waste Disposal

Neutralize ph. to acceptable range (typically 6-9), remove oils, solids, metals.

Holding Tank Materials of Construction

Steel, stainless or poly.

Other Information

It is important that the OSHA DATA, "Material Safety Data Sheet" be carefully read and reviewed with the users of this product. OSHA data is required to be posted in the work area by law.



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Product Bulletin

Product Name: Dyna Soak RP-11-L
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Our People. Your Problem Solvers.

For more information on this process,
please call us at 203.756.5521 or email: techservice@hubbardhall.com

Hubbard-Hall holds certifications for **ISO 9001:2015**, Responsible Distribution, as accredited by the **ACD** (Alliance for Chemical Distributors) and as a **Women-Owned Small Business**, as well as maintaining an association with **Omni-Chem**¹³⁶.